Standard driver card

CB-016

【Applicable MDR models】
PM486FE・PM500FE
PM486FP・PM500FP
PM570FE・PM605FE

RoHS	CE	UL	UKCA
Conformity	Conformity	Conformity	Conformity
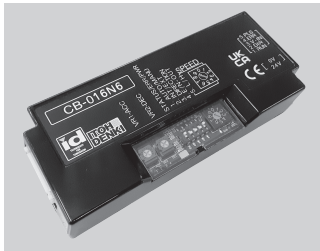
【Driver card model】

CB-016N6-LT

blank : UL non-applicable
UL : UL applicable
LT : Low temp

N : For standard motor
　　NPN signal input and output
P : For standard motor
　　PNP signal input and output
BN : For built-in brake motor
　　NPN signal input and output
BP : For built-in brake motor
　　PNP signal input and output
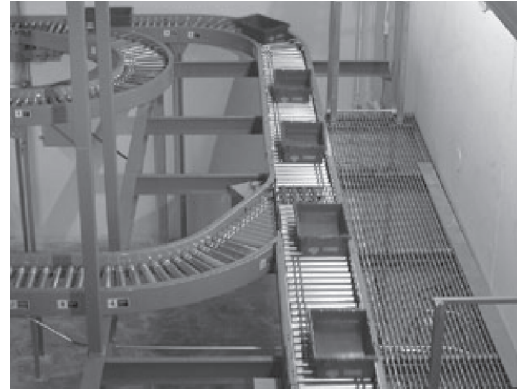
Standard Accessories
・Power connector(CN 1) ————————— 1pce
・Control connector(CN 2) ————————— 1pce
・Mounting screws and nuts Screw M4×15 — 2pcs
　Nut M4 ————————————————————— 2pcs

■ **Acceleration and deceleration time is adjustable.**
Speed can be set for 0~2.5 sec with the VR on the driver card.
This reduces impact at starting/stopping Power Moller.

■ **Speed can be set in 20 steps**
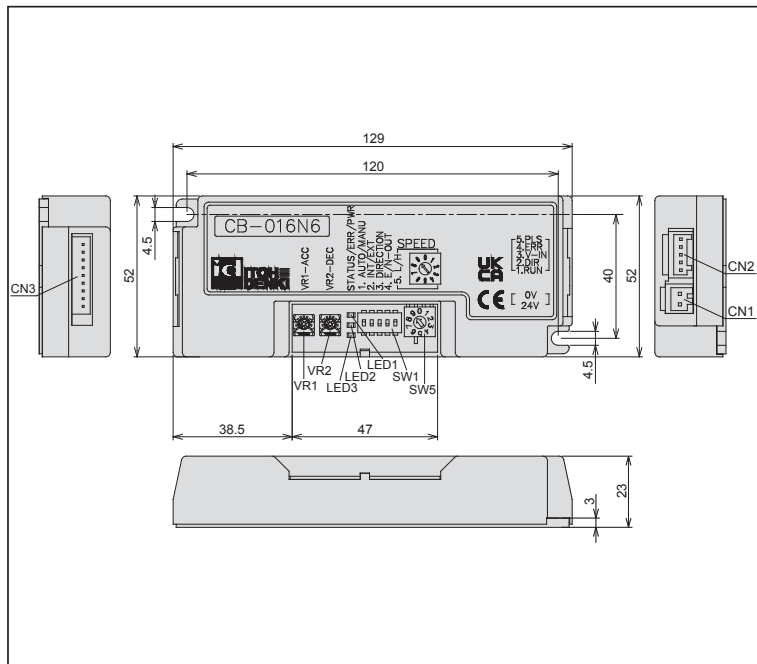Digital setting method makes easy speed adjustment for each driver card

■ **Stable speed function**
Transfer speed is kept stable regardless of the load variation.
It helps improve transfer accuracy.

■ **Error types and history can be checked**
LED can display thermal error / lock error / low voltage error, as well as error generation history.

【Dimensions】

● **Dip switch (SW1)**

SW1#1	Selection of manual or automatic thermal device recovery
SW1#2	Selection of internal or external speed change
SW1#3	Selection of motor turning direction; CW or CCW
SW1#4	Selection of error signal discharge mode
SW1#5	Speed range setting

● **Connector (CN)**

CN 1	Power connector (2P)
CN 2	Control connector (5P)
CN 3	Motorr connector (9P)<10P for brake motor>

● **Potentiometer (VR)**

VR1	Acceleration from Run signal
VR2	Deceleration from Stop signal

● **LED**

1	Powered and functions normally
2	Indicates type of error
3	Indicates number of error occurrence from thermister reaction, motor stall or under voltage

● **Rotary switch(SW5)**
Speed change in 20 steps by combining with SW1#5.

【Wiring diagram】


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5.PLS                    OUT 0V
4.ERR              OUT ( CB-016N6 : 0V
3.V-IN                   CB-016P6 : 24V )
2.DIR              IN  0~10V
1.RUN              IN ( CB-016N6 : 0V
                        CB-016P6 : 24V )
   0V              0V
   24V             24V DC
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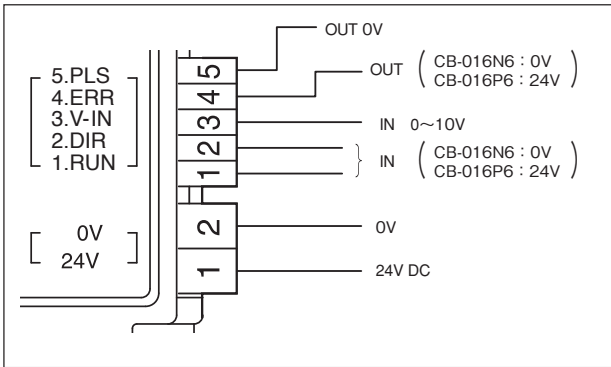
※Wiring should be made while the product is not powered.
※Switch for Run/stop or CW/CCW is an option and is not supplied.
※Relay contact or PLC output can be used instead of the above switch.

〔Error History〕

If thermister, motor stall or under voltage error arises while the power Moller is running, the error status and frequency of error occurrence are identified by LED 2 and LED 3.

	blinks at 1Hz	stall error
	blinks at 6Hz	under voltage error
	Illuminates	thermister error
	off	Error occurred at first time
	blinks at 1Hz	Error occurred at second time (same error as the first one)
	blinks at 6Hz	Error occurred at second time (different error as from the first one) Error occurred at third time (same error as the first or second one)
	Illuminates	Error occurred at third time (same error in series)

(Red) (Orange) 1 2 3

Direction Setting

Reverse direction by external DIR signal can be permitted even while motor is running. Power Moller turning direction can be set or changed either internally by integral dip switch or externally by optional switch.

Setting for Turning Direction In case of use of CB-016N6/BN6

		SW1＃3 ON	SW1＃3 OFF
FE type	Open contact	CW	CCW
	Close contact	CCW	CW
FP type	Open contact	CCW	CW
	Close contact	CW	CCW

※Turning direction viewed from the Power Moller's power cable side.

【Specifications】

Power voltage	24V DC±10%
Rated voltage	24V DC
Static current	0.03A
Starting current	4.0A
Wiring diameter — Power connector	0.5~1.5mm² （AWG:20~14）
Wiring diameter — Control connector	0.08~0.5mm² （AWG:28~20）
Motor starts running from RUN signal	≦15msec
Thermister	95℃ on PCB or 105℃ in motor
Ambient temperature	0 to +40℃〈※1LT (Low temperature) option is -30 to 10℃.〉
Relative humidity	≦90%RH(no condensation)
Atmosphere	No corrosive gas
Vibration	≦0.5G
Installation	Indoor
Turning direction	Can be set with DIP SW1＃3.
Error signal	· Generated by thermal cutoff / Power Moller stall / low power supply voltage / connector disconnection / fuse blow-off. · SW1-4 allows the selection of the error signal discharge timing: discharge on normal status or dilscharge when error arises. · Error signal is NPN open collector in cace of CB-016N6/BN6. ※Recovery from thermal cutoff error and low voltage error can be selected by DIP SW1#1 for manual recovery (ON) or auto recovery (OFF).
Speed Variation — Internal	· Enabled by setting DIP SW1#2 to OFF. ON (External speed change) / OFF (Internal speed change) · Up to 20-step setting is possible by DIP SW1#5 and SW5.
Speed Variation — External	· Enabled by setting DIP SW1#2 ON ON (External speed change) / OFF (Internal speed change) · Up to 20-step setting is possible by supplying voltage input (0~10V DC to CN2-3)
Speed Variation — Acceleration	Integral potentiometer VR 1 allows the acceleration adjustment from 0 to 2.5 seconds.
Speed Variation — Deceleration	Integral potentiometer VR 2 allows the deceleration adjustment from 0 to 2.5 seconds.
Motor pulse signal output	2 pulses/motor rotation
LED	Power (green) Error (red) Frequency (red/orange)
Type of brake	Dynamic brake (No holding effect. In case holding effect is required, use MDR with built-in brake option (BR) together with CB-016[BN6][BP6].)
Brake current※2	0.2A (CB-016BN6)

※1 Driver card with LT option have a limitation of nominal speed and speed setting.
※2 Built in brake